

Last updated: 30/04/2025 05:20:03

# OXYGEN CONTROL 25 LTR

Product group: 655      Product number: 571315

NALFLEET™ Oxygen Control™ is a catalysed liquid hydrazine oxygen scavenger for boiler corrosion protection and treatment. NALFLEET™ Oxygen Control™ provides the required conditions for the establishment of a passivating layer (magnetite) in the boiler.



## Product information

This product supersedes product no: 777705

### Features

- NALFLEET™ Oxygen Control is a liquid product, easy to feed
- Does not contribute to conductivity
- Protects boiler, steam lines, condensate lines and feed water lines from corrosion
- Fast action due to catalyst
- Assists mechanical deaeration
- Simple test to determine level of treatment
- NALFLEET™ Oxygen control can be used to condition the water used for laying up the boiler in a wet condition.

### Benefits

- Economical in use
- Reduces corrosion of iron and copper, increasing system life and reliability
- Passivates metal in the boiler

## Specification

### General

Invent Hazard Material (IMO/EU) classification	C-9
--	-----

### Physical properties

Appearance	Colourless
Density [g/ml]	1.0
Form	Liquid
pH	12

### Technical data

Not Compatible	Avoid copper, brass and aluminium
----------------	-----------------------------------

## Documents

[SDoC and MD for IHM](#)

## Directions for use

NALFLEET™ Oxygen Control can be used in all boiler systems, from low to high pressures and in conjunction with mechanical de-aeration systems. The treatment combines with dissolved oxygen to form water and inert nitrogen gas, thus effectively removing O2 from the water. No solid materials are produced, so there is no contribution to the increase in total dissolved solids -a critical factor in high pressure boilers. The removal of dissolved oxygen is vital for preventing oxygen pitting and corrosion in boilers. NALFLEET™ Oxygen Control reacts with ferrous and non-ferrous oxides to prevent general corrosion.Ferric oxide (red rust, Fe2O3) is converted to magnetite (black iron oxide, Fe3O4), which is a tough corrosion resistant oxide which protects the metal surface. The term for this is 'passivating' the surfaces, so that they are protected from further corrosion.

### Dosing method

For optimum protection, NALFLEET™ Oxygen Control should be fed continuously into the boiler feed line, after the feed pump recirculating valve, using an automatic dosing systems. For steam turbine systems, NALFLEET™ Oxygen Control can be dosed into the cross over between the H.P. and L.P. turbines or the storage section of the deaerator for full protection.

### Dosage and control

The objective is to maintain a hydrazine residual between 0.05-1.0 ppm depending on operating pressure and boiler design. Actual consumption is determined under operating conditions.

--	--	--	--	--	--	--	--

HYDRAZINE TEST RESULT ppm						
Boiler Pressure	Control Range	0-0.05ppm	0.05-0.10	0.10-0-.50	0.50-1.00	1.00-1.50
<18 to 31 bar	0.1-1.0ppm	Increase dose 25%	Increase dose 25%	Satisfactory Maintain dose	Satisfactory Maintain dose	Decrease dose 25%
31 to 42 bar	0.1-0.5ppm	Increase dose 25%	Increase dose 25%	Satisfactory Maintain dose	Decrease dose 25%	Decrease dose 25%

Recommended Control Limits in ppm. These are typical values. Follow boiler manufacturers guidelines where required.

Wet lay-up

When wet lay-up of the boiler is required then a minimum dosage of 1.25 litres/tonne of boiler water is required.

Sampling and testing

A representative sample of boiler water should be drawn for analysis daily. The sample should always be taken from the same point after blowdown, cooled and tested immediately. Follow the WSS Test Kit instructions and log the results in Waterproof. The results should be sent to WSS as stated in the Waterproof instructions. It is important that regular testing is carried out to ensure levels of treatment are correct.

Related products

Accessories

Test Kits for Hydrazine, P Alkalinity, Chloride and pH.

555490  
SPECTRAPAK 312  
739490  
SPECTRAPAK 315

Is frequently bought together with

680843  
COOLTREAT AL 25 LTR  
571364  
VAPTREAT 25LTR  
571356  
ROCOR NB LIQUID 25 LTR  
735977  
MAR-71 BIOCID 3X5L NOT IN USA&CAN  
638676  
EVAPORATOR DEFOAMER 4X5 LTR  
698720  
AUTOTREAT - 25 LTR  
777710  
NALFLEET 2000 25 LTR